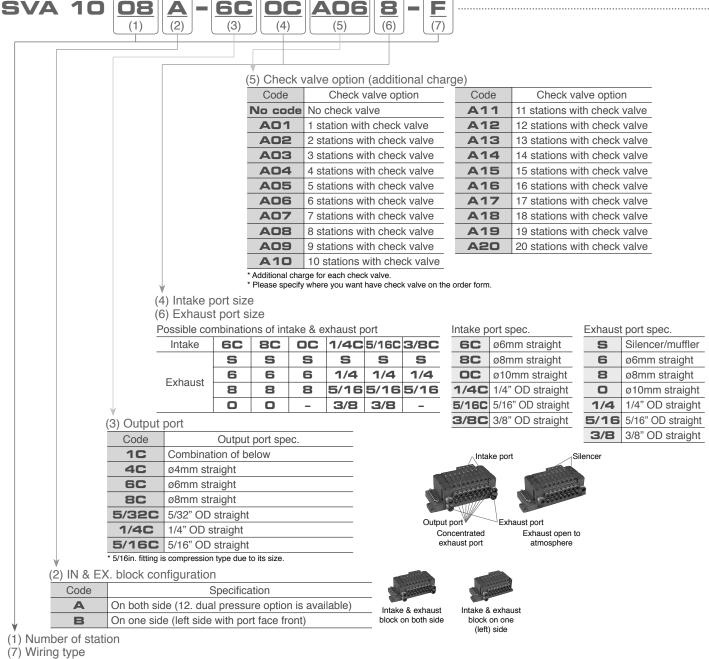
SVA 10 Solenoid Valve Manifold



Code	Wiring type	
S	Individual plug-in connector	
	Sub-D connector	
F	Flat cable (ribbon-cable) connector	



connector



connector

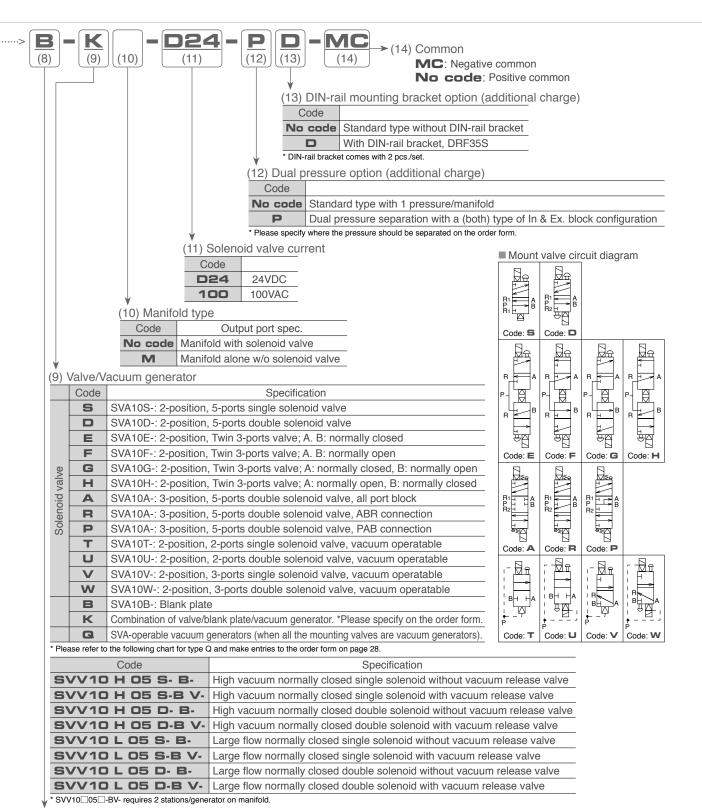


in connector

Possible combinations of no. & wiring

Code	No. of station	Wiring type		е
02	2 stations	S	D	F
03	3 stations	S	D	F
04	4 stations	S	D	F
05	5 stations	S	D	F
06	6 stations	S	D	F
07	7 stations	S	D	F
08	8 stations	S	D	F
09	9 stations	S	D	F
10	10 stations	S	D	F

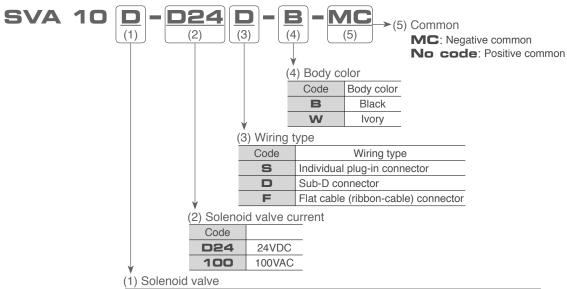
Code	No. of station	Wiring type		e
11	11 stations	S	D	F
12	12 stations	S	D	F
13	13 stations	S	ı	_
14	14 stations	S	-	_
15	15 stations	S	_	_
16	16 stations	S	_	_
17	17 stations	S	ı	_
18	18 stations	S	_	_
19	19 stations	S	_	_
20	20 stations	S	I	_



(8) Body color

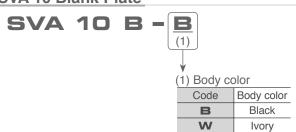
Code	Body color
В	Black
W	Ivory

SVA 10 Mounting Valve



()	
Code	Specification
S	SVA10S-: 2-position, 5-ports single solenoid valve
	SVA10D-: 2-position, 5-ports double solenoid valve
E	SVA10E-: 2-position, Twin 3-ports valve; A. B: normally closed
F	SVA10F-: 2-position, Twin 3-ports valve; A. B: normally open
G	SVA10G-: 2-position, Twin 3-ports valve; A: normally closed, B: normally open
Н	SVA10H-: 2-position, Twin 3-ports valve; A: normally open, B: normally closed
A	SVA10A-: 3-position, 5-ports double solenoid valve, all port block
R	SVA10A-: 3-position, 5-ports double solenoid valve, ABR connection
P	SVA10A-: 3-position, 5-ports double solenoid valve, PAB connection
Т	SVA10T-: 2-position, 2-ports single solenoid valve, vacuum operatable
U	SVA10U-: 2-position, 2-ports double solenoid valve, vacuum operatable
V	SVA10V-: 2-position, 3-ports single solenoid valve, vacuum operatable
W	SVA10W-: 2-position, 3-ports double solenoid valve, vacuum operatable

SVA 10 Blank Plate



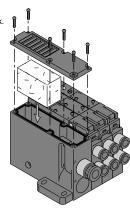
SVA 10 DIN-rail Bracket

DRF35S

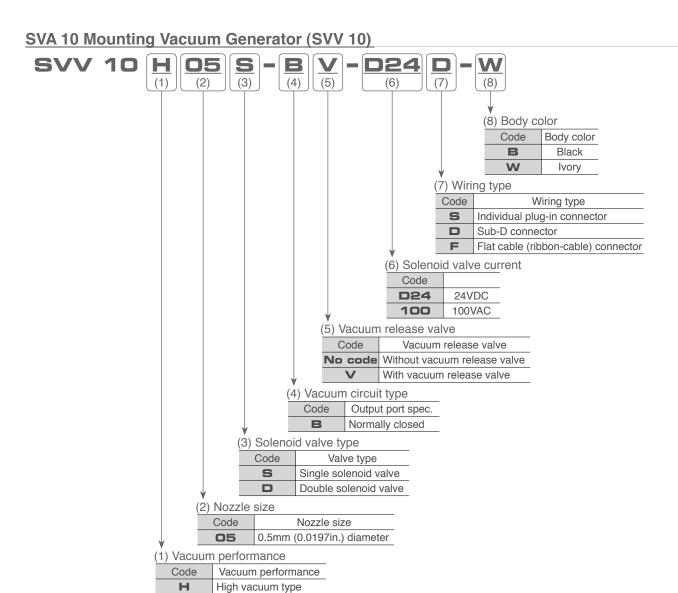
SVA 10 Silencer Element

SVA 10 EX - E

(1 pc./set)
* You need 2 sets for both side of intake & exhaust block.



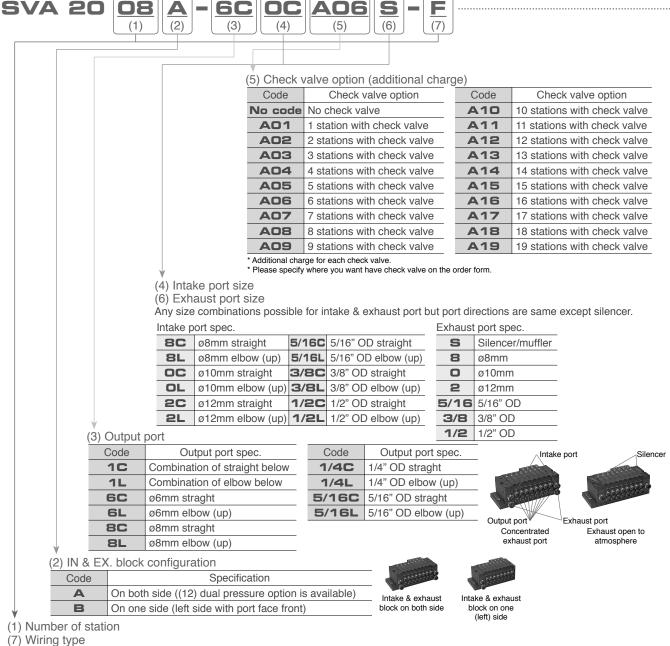




L

Large flow type

SVA 20 Solenoid Valve Manifold



Code	Wiring type	
S Individual plug-in connector		
	Sub-D connector	
F	Flat cable (ribbon-cable) connector	





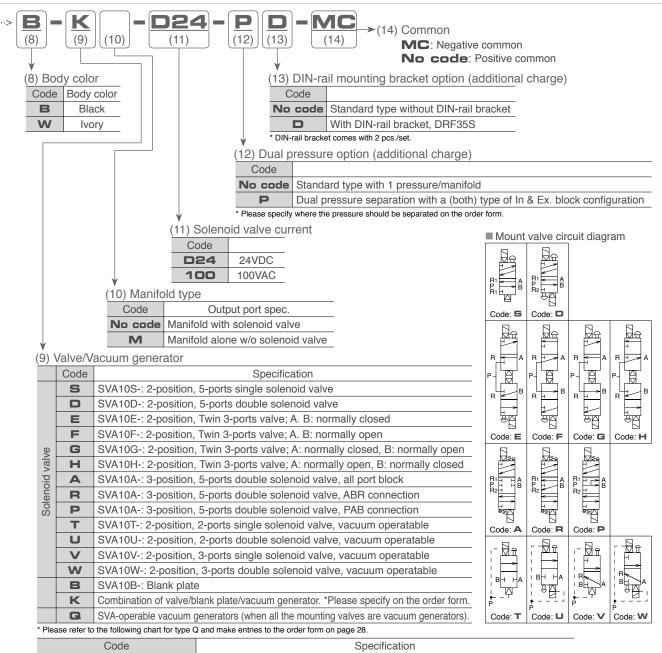


in connector

Possible combinations of no. & wiring

Code	No. of station	V	/iring typ	е
02	2 stations	S	D	F
03	3 stations	S	D	F
04	4 stations	S	D	F
05	5 stations	S	D	F
06	6 stations	S	D	F
07	7 stations	S	D	F
08	8 stations	S	D	F
09	9 stations	S	D	F
10	10 stations	S	D	F

Code	No. of station	Wiring type		ре
11	11 stations	S	D	F
12	12 stations	S	D	F
13	13 stations	S	_	F
14	14 stations	S	_	F
15	15 stations	S	_	F
16	16 stations	S	-	F
17	17 stations	S	_	F
18	18 stations	S	I	F
19	19 stations	S	_	F

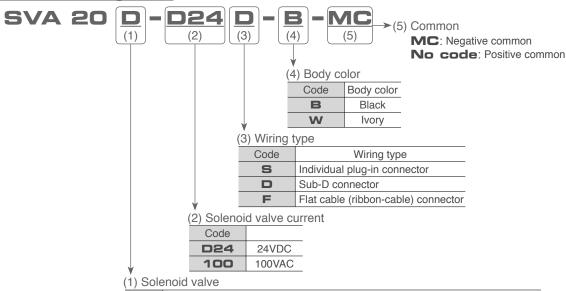


Code	Specification
SVV20 H 07 S- B-	High vacuum normally closed single solenoid without vacuum release valve (*1)
SVV20 H 07 S-B V-	High vacuum normally closed single solenoid with vacuum release valve (*2)
SVV20 H 07 D- A-	High vacuum normally open single solenoid without vacuum release valve (*1)
SVV20 H 07 D-A V-	High vacuum normally open single solenoid with vacuum release valve (*2)
SVV20 L 07 S- B-	Large flow normally closed single solenoid without vacuum release valve (*1)
SVV20 L 07 S-B V-	Large flow normally closed single solenoid with vacuum release valve (*2)
SVV20 L 07 D- A-	Large flow normally open single solenoid without vacuum release valve (*1)
SVV20 L 07 D-A V-	Large flow normally open single solenoid with vacuum release valve (*2)
SVV20 H 10 S- B-	High vacuum normally closed single solenoid without vacuum release valve (*1)
SVV20 H 10 S-B V-	High vacuum normally closed single solenoid with vacuum release valve (*2)
SVV20 H 10 D. A.	High vacuum normally open single solenoid without vacuum release valve (*1)
SVV20 H 10 D-A V-	High vacuum normally open single solenoid with vacuum release valve (*2)
SVV20 L 10 S- B-	Large flow normally closed single solenoid without vacuum release valve (*1)
SVV20 L 10 S-B V-	Large flow normally closed single solenoid with vacuum release valve (*2)
SVV20 L 10 D- A-	Large flow normally open single solenoid without vacuum release valve (*1)
SVV20 L 10 D-A V-	Large flow normally open single solenoid with vacuum release valve (*2)

^{*1.} These vacuum Generators come with vacuum filter: "SVV20 F-" as standard.

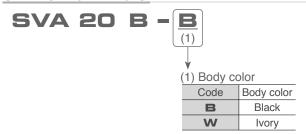
^{*2.} These vacuum Generators come with vacuum filter with vacuum release flow adjusting needle unit: "SVV20 N F-".
"SVV20 D S-": Vacuum switch with digital display (display in kPa) is also available.
Please enter ✓ mark at vacuum switch on the order form on page 28.

SVA 20 Mounting Valve



Code	Specification
S	SVA10S-: 2-position, 5-ports single solenoid valve
D	SVA10D-: 2-position, 5-ports double solenoid valve
E	SVA10E-: 2-position, Twin 3-ports valve; A. B: normally closed
F	SVA10F-: 2-position, Twin 3-ports valve; A. B: normally open
G	SVA10G-: 2-position, Twin 3-ports valve; A: normally closed, B: normally open
Н	SVA10H-: 2-position, Twin 3-ports valve; A: normally open, B: normally closed
A	SVA10A-: 3-position, 5-ports double solenoid valve, all port block
R	SVA10A-: 3-position, 5-ports double solenoid valve, ABR connection
P	SVA10A-: 3-position, 5-ports double solenoid valve, PAB connection
Т	SVA10T-: 2-position, 2-ports single solenoid valve, vacuum operatable
U	SVA10U-: 2-position, 2-ports double solenoid valve, vacuum operatable
V	SVA10V-: 2-position, 3-ports single solenoid valve, vacuum operatable
W	SVA10W-: 2-position, 3-ports double solenoid valve, vacuum operatable

SVA 20 Blank Plate



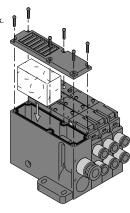
SVA 20 DIN-rail Bracket

DRF35S

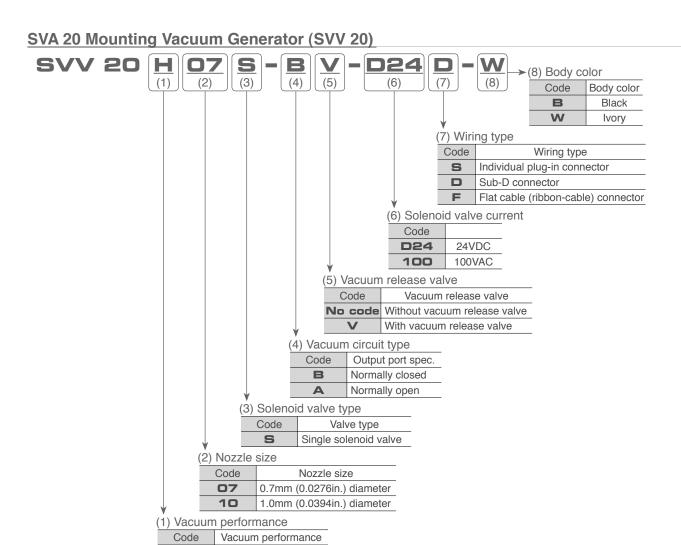
SVA 20 Silencer Element

SVA 20 EX - E

(2 pcs./set)
* You need 2 sets for both side of intake & exhaust block.

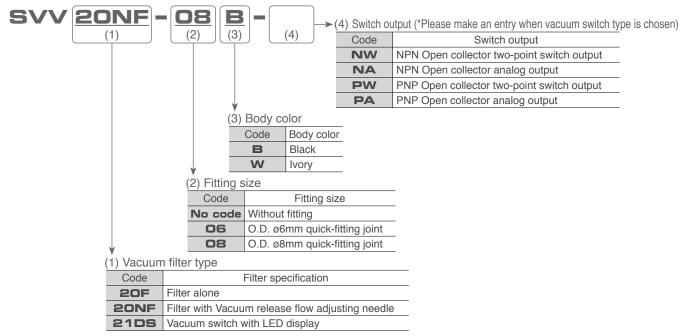






SVA 20 Vacuum Filter/Vacuum Switch with Digital Display (in kPa)

High vacuum type
Large flow type



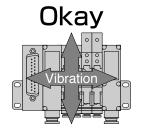


⚠ Detailed Safety Instructions

Before using the PISCO device, be sure to read the "Safety Instructions", "Common Safety Instructions for Products Listed in This Manual" on page 114 to 116 and "Common Safety Instructions for Solenoid Valves" on page 117.

Warning

 Where the Solenoid Valve is used with vibration of 5G or below, install it in such a way that the direction of vibration is perpendicular to the spool valve.
 See the following illustration



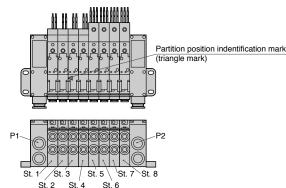


Caution

- When the valves are used as Valve Manifold, back pressure can cause malfunction of the actuator (single acting cylinder, etc.) In such a case, provide a check valve to the exhaust port.
- 2. Do not use a 3-position valve for center position stop of the cylincer that requires accuracy. Compressiveness of air may not allow accuracy in stop position. Also, the valve permits leakage, so that the stop position may not remain constant for a long time.
- 3. Do not give excessive tension or bending to the individual plug-in connector (cable). Disconnection or damage to the connector may result.
- 4. The cartridge joint can be disconnected by removing the lock pin. During use, however, make certain that the lock pin is properly in place.
- Read the manual carefully for proper connection and disconnection of valves. Also, keep the manual at hand.
- In case of wiring Sub-D connector, Individual plug-in connector and Flatcable, please refer to P.16 for Electric Circuit.

△Caution of Optional Type

- Dual-pressure-used Type
 - (Single manifold controls two different level pressure)
- Partition position confirmation is made by checking the position of the triangle on the side of the unit (see Fig. 1). The right side, including the triangle-marked manifold block, is for P2 supply pressure. The left side is for P1 supply pressure. (In the case of Fig. 1. St. 1 to St. 2 is for P1 and St. 3 to St. 8 is for P2)
- Please note that alteration of the partition position cannot be accepted after the product ships.
- Available intake and exhaust block configuration is A type (on both sides) only.



■ 2-and 3-ports Valve (Vacuum-operable)

- Connect the air supply source with the B port, and the actuator with the A port. Connecting any other way may result in malfunctions.
- 2. Be sure to provide an air filter not admit dust or any other foreign substance into the valve.

■ DIN-rail blacket

- 1. Be sure to clamp the screw with specified torque.
- 2. Do not place any item whose weight exceeds the max. movable load.
- 3. Avoid fitting where vibriations are extremely strong.

■ Vacuum Generator

Warning

- For the operation of the valve, make certain that the leakage current is less than 1mA. Leakage current large than that may cause malfunction.
- The Vacuum Generator with hold function or check valve function permits some vacuum leakage, so provide an appropriate safety means where vacuum must be held for a long time.
- Long continuous power supply to the valve may raise the temperature of the coil. Heat may cause burns or affect the surrounding equipment adversely. Consult PISCO about applications.

Caution

- Do not give excessive tension or bending to the valve leads. Disconnection or damage to the connector may result.
- Be sure to provide an air filter on V port (B port). Absorption of foreign substance may cause trouble.

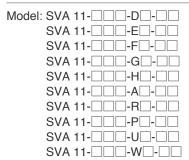
■ Pressure Sensor with Digital Display

Caution

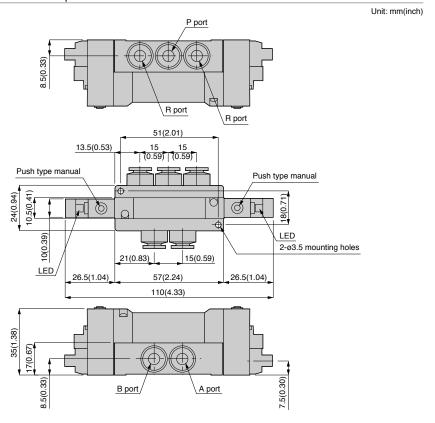
- This product is not of the drip-proof type. (Avoid using it where it is exposed to splashing water drops.)
- 2. Do not use it with an ambience or gas containing a corrosive substance.
- 3. Keep the fluid used as possible.
- 4. For power source, use DC which is stable.
- 5. Be sure to shut off the power before wiring.
- Incorporate a surge absorber circuit in relays, solenoid valves, relay, etc. which are to be connected with output and source terminals. Avoid any use which involves over 80mA in current.
- Ground the FG terminal when using a unit power source such as switching current.
- 8. Take care not to short-circuit the output terminal (black) with any other terminal
- Do not apply a forcible impact or excessive force from outside to the sensor body.
- Malfunctions may result if the wiring is designed or used in a way to allow noise to be applied.

SVA 11 Series

Double solenoid valve Concentrated exhaust port





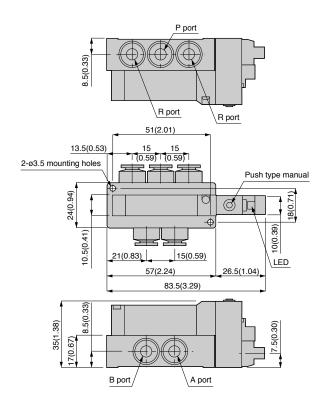


Single solenoid valve Concentrated exhaust port

Model: SVA 11-___-S_--SVA 11-

SVA 11-

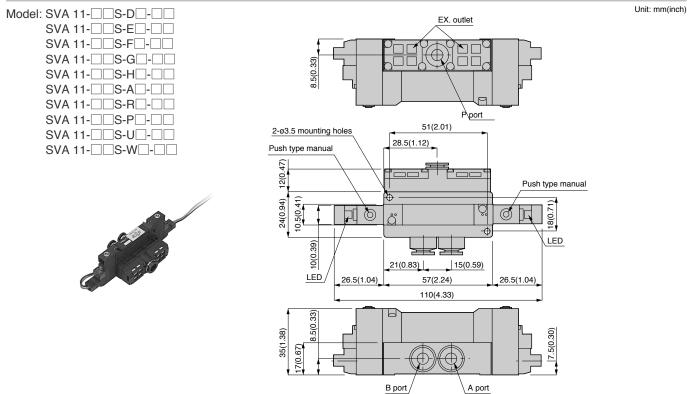




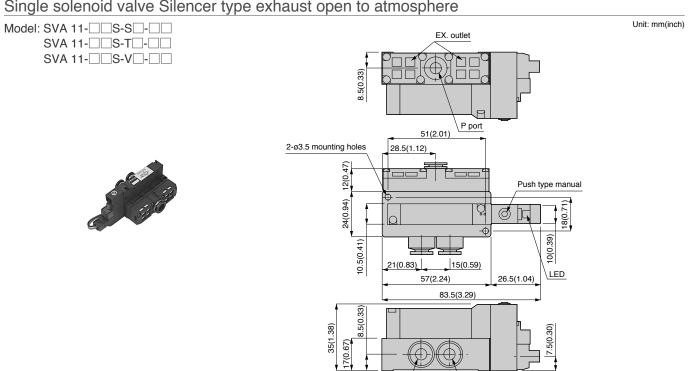
Unit: mm(inch)



Double solenoid valve Silencer type exhaust open to atmosphere



Single solenoid valve Silencer type exhaust open to atmosphere



B port

A port

Solenoid Valve SVA Series

SVA 11 Series

Tube dia. and L dimension

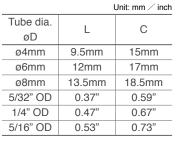
Lateral lead-out

A·B port, P·R port (concentrated ex.) A·B port, P·R port (concentrated ex.)

Up side lead-out

P port, Silencer (open to atmosphere)







			Jnit: mm / inch
Tube dia.	l 1	L2	С
øD			
ø4mm	13.5mm	13.5mm	18.5mm
ø6mm	17mm	14mm	20mm
ø8mm	18.5mm	17mm	23mm
5/32" OD	0.59"	0.53"	0.73"
1/4" OD	0.67"	0.55"	0.79"
5/16" OD	0.73"	0.67"	0.91"

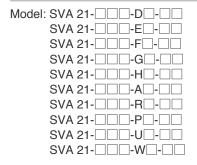


		Jnit: mm / inch
Tube dia.	ı	С
øD	L.	
ø4mm	6.5mm	15mm
ø6mm	5mm	17mm
ø8mm	5mm	18.5mm
5/32" OD	0.26"	0.59"
1/4" OD	0.30"	0.67"
5/16" OD	0.20"	0.73"

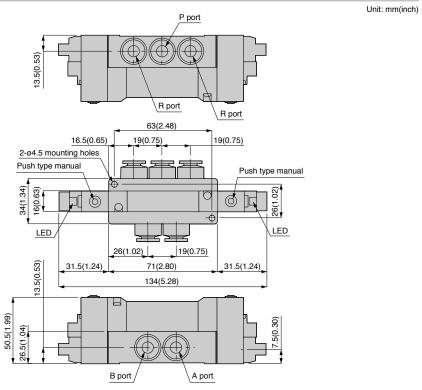


SVA 21 Series

Double solenoid valve Concentrated exhaust port

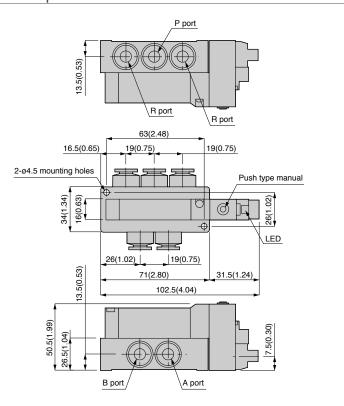






Single solenoid valve Concentrated exhaust port

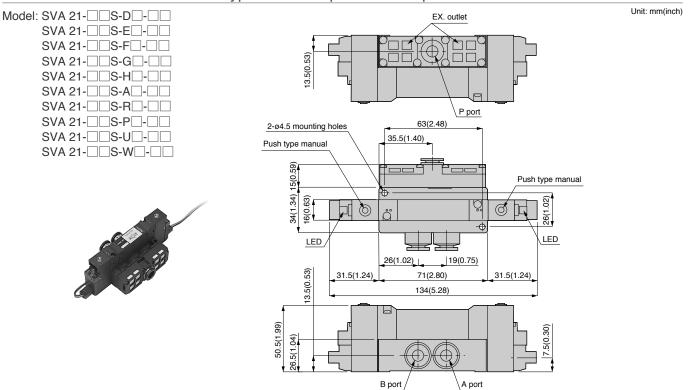


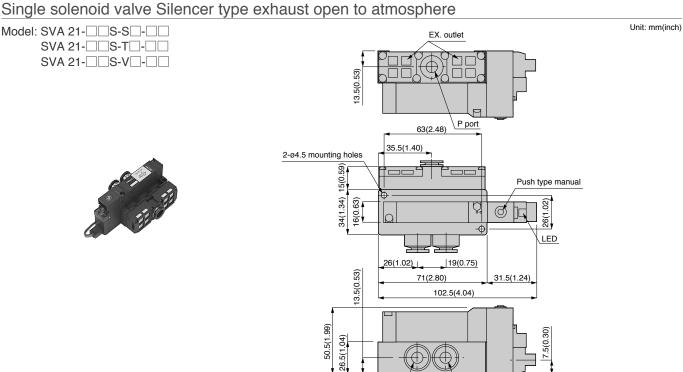


Unit: mm(inch)

SVA 21 Series

Double solenoid valve Silencer type exhaust open to atmosphere





B port

A port



Tube dia. and L dimension

Lateral lead-out

Up side lead-out

P port, Silencer (open to atmosphere)

A·B port, P·R port (concentrated ex.) A·B port, P·R port (concentrated ex.)



	ı	Unit: mm / inch
Tube dia.	1	С
øD		C
ø6mm	11mm	17mm
ø8mm	12.5mm	18.5mm
ø10mm	15mm	21mm
1/4" OD	0.43"	0.67"
5/16" OD	0.49"	0.73"
3/8" OD	0.59"	0.83"



	-	_	Unit: mm / inch
Tube dia.	L1	L2	С
øD	LI	LZ	
ø6mm	17mm	14mm	20mm
ø8mm	18.5mm	17mm	23mm
ø10mm	20.5mm	21mm	26.5mm
1/4" OD	0.67"	0.55"	0.79"
5/16" OD	0.73"	0.67"	0.91"
3/8" OD	0.81"	0.83"	1.04"



Tube dia. L C ø6mm 7mm 17mm ø8mm 5mm 18.5mm ø10mm 5.5mm 20.5mm			Unit: mm / inch
ØD 2 Ø6mm 7mm 17mm Ø8mm 5mm 18.5mm	Tube dia.		
ø8mm 5mm 18.5mm	øD		C
	ø6mm	7mm	17mm
ø10mm 5.5mm 20.5mm	ø8mm	5mm	18.5mm
	ø10mm	5.5mm	20.5mm
1/4" OD 0.28" 0.67"	1/4" OD	0.28"	0.67"
5/16" OD 0.20" 0.73"	5/16" OD	0.20"	0.73"
3/8" OD 0.22" 0.81"	3/8" OD	0.22"	0.81"